

# PATENT ABSTRACTS OF JAPAN

(11) Publication number : 2000-246780

(43) Date of publication of application : 12.09.2000

(51) Int. CI.

B29C 47/12  
// C03C 27/06

(21) Application number : 11-050790

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(22) Date of filing : 26.02.1999

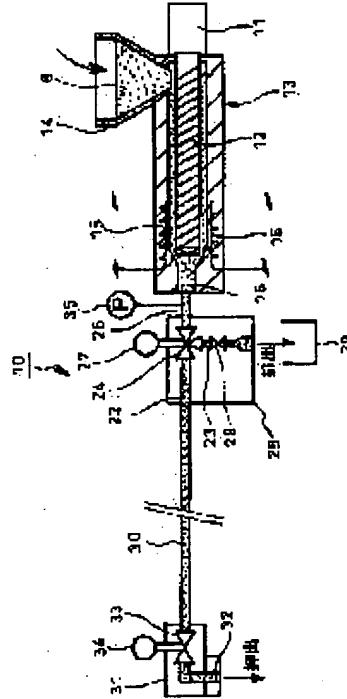
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## (54) RESIN EXTRUDER, AND RESIN EXTRUSION-MOLDING

### (57) Abstract:

**PROBLEM TO BE SOLVED:** To stably change the extrusion amount of a resin material, and easily recover the excessive resin material.

**SOLUTION:** To a location being adjacent to the discharging port 16 of an extruder 13, a switching block 25 having a built-in switching valve 24 which can be switched to a resin feeding port 22 and a resin discharging port 23, is connect-arranged, and to the resin feeding port 22 of the switching block 25, a die 31 equipped with a flow rate regulating valve 33 communicating with a nozzle opening 32, is connected with a resin feeding pipe 30.



### LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's  
decision of rejection]

[Date of requesting appeal against  
examiner's decision of rejection]

[Date of extinction of right]

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